

FASTENER GROUPS LISTED BELOW ARE USED FOR ASSEMBLY AND INSTALLATION. SOME ASSEMBLY IS REQUIRED. PARTITION INSTRUCTIONS & FASTENERS ARE WITH THAT UNIT. USE KD UNIT DRAWINGS TO IDENTIFY THEIR SEPARATE PARTS. CUSTOMER SPECIFIED SHELF DIMENSIONS ARE SHOWN HERE.

SYM.	FASTENERS	QTY
(A)	5/16-18 x 3/8" ALLEN SCREW	8
(B)	1/4-20 X 1-3/8" X 2" U-BOLT, L.NUT & WASHER	4
(C)	1/4-20 X 5/8" CARRIAGE BOLT, LOCKNUT	24
	30Z. DYNATEX SEALANT	1
(D)	1/4-20 X 1" CARRIAGE BOLT, LOCKNUT	12

ASSEMBLY INSTRUCTIONS

1. PLACE SIDE RAILS ON FLOOR APPROXIMATELY FIVE FEET APART.

2. LOOSELY ATTACH OUTER FEET TO SIDE RAILS.

3. SLIDE CROSSBARS INTO ONE SIDE RAIL.

4. SLIDE THE OTHER SIDE RAIL OVER THE OPPOSITE END OF THE CROSSBARS.

5. WITH ASSISTANCE, PLACE RACK ON VAN.

6. CHECK SPACING FROM SIDE TO SIDE TO INSURE THE OUTER FEET REST IN THE DRIP RAIL CORRECTLY. CHECK SPACING ON THE CROSSBARS AND TIGHTEN THE ALLEN SCREWS THAT SECURE THE CROSSBARS.

7. LEVEL THE RACK TO THE VAN AND TIGHTEN THE BOLTS THROUGH THE OUTER FEET.

8. ATTACH THE UNDER RAIL FEET TO THE OUTER FEET AND TIGHTEN DOWN. DO NOT OVERTIGHTEN.

9. SEAL THE JOINTS WITH SEALANT PROVIDED, WHERE THE CROSSBARS MEET THE SIDE RAILS.

10. ATTACH LADDER STOPS TO APPROPRIATE CROSSBARS ACCORDING TO THE LADDER THAT WILL BE USED.

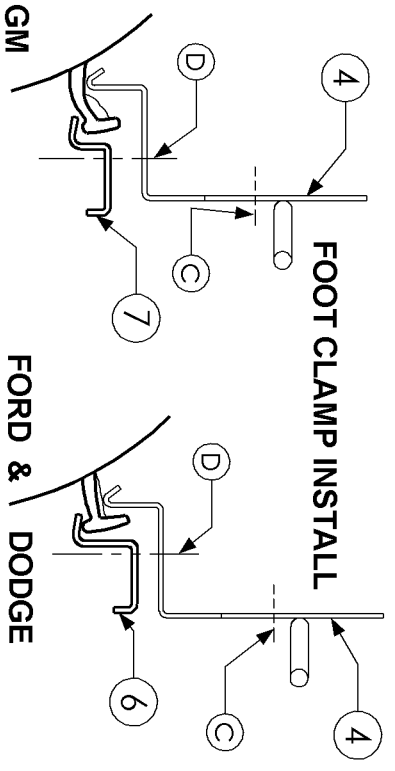
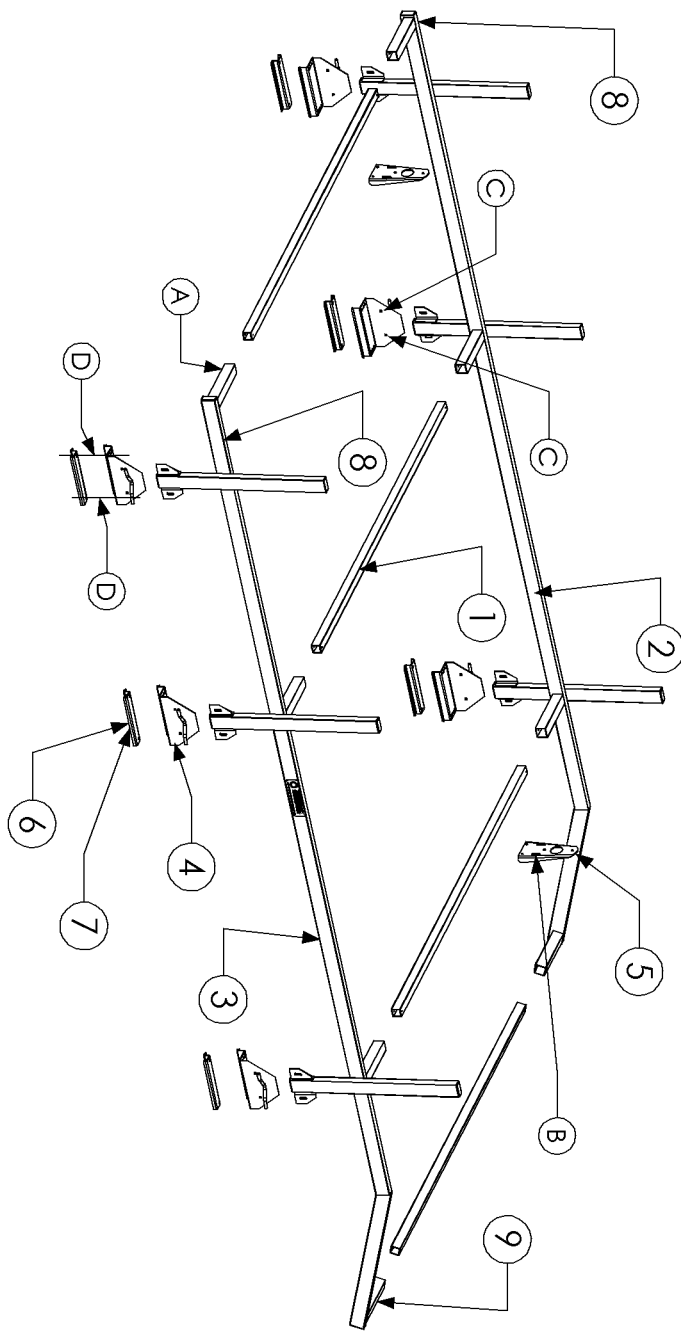
NOTE ** FORD VANS WITH SLIDING SIDE DOOR OPTION MAY REQUIRE ADJUSTING THE DOOR DOWNWARD APPROXIMATELY 1/8" TO CLEAR THE OUTER FOOT.

NOTE **VP1 LADDER RACK SHOULD NOT BE INSTALLED ON DODGE FULL SIZE VANS WITH SLIDING SIDE DOOR, BECAUSE OF THE EXTENT OF MODIFICATIONS THAT WILL NEED TO BE DONE TO THE DRIP RAIL COVER.

**VP1
CARGO RACK
Full Size Van**

Item	Part No.	Description	Qty.
1	19747-0	CROSS TUBE 57"	4
2	19737-0	R.H. SIDE ASSY FSVAN	1
3	19738-0	L.H. SIDE ASSY FSVAN	1
4	19733-0	OUTER FOOT ASSMBLY	6
5	19749-0	LADDER STOP	2
6	29118-0	FOOT CLAMP - FORD & DODGE	6
7	29119-0	FOOT CLAMP - GM	6
8	25716-0	DECAL "ADRIAN STEEL"	2
9	27630-0	MAX WEIGHT CAPACITY	1

CHECKED BY: _____ DRAWN BY: _____ ECN#: _____ DATE: _____ PACKAGE# _____ ISSUE _____
 BITS: 12861 4/27/10 VP1 F
 PACKAGE WEIGHT: 107.62 # HCG= 62.5 VCG= 4.0 REF 19455-0
ADRIAN STEEL
 906 JAMES ST. ADRIAN MI. 49221
 (517) 265-6194



GM

FORD & DODGE

VP1 PAINT BLACK (21770-0)
 VP1-W PAINT WHITE (12607-0)