

FASTENER GROUPS LISTED BELOW ARE USED FOR ASSEMBLY AND INSTALLATION. **SOME ASSEMBLY DRILLING IS REQUIRED.** PARTITION INSTRUCTIONS & FASTENERS ARE WITH THAT UNIT. USE KD UNIT DRAWINGS TO IDENTIFY THEIR SEPARATE PARTS. CUSTOMER SPECIFIED SHELF DIMENSIONS ARE SHOWN HERE.



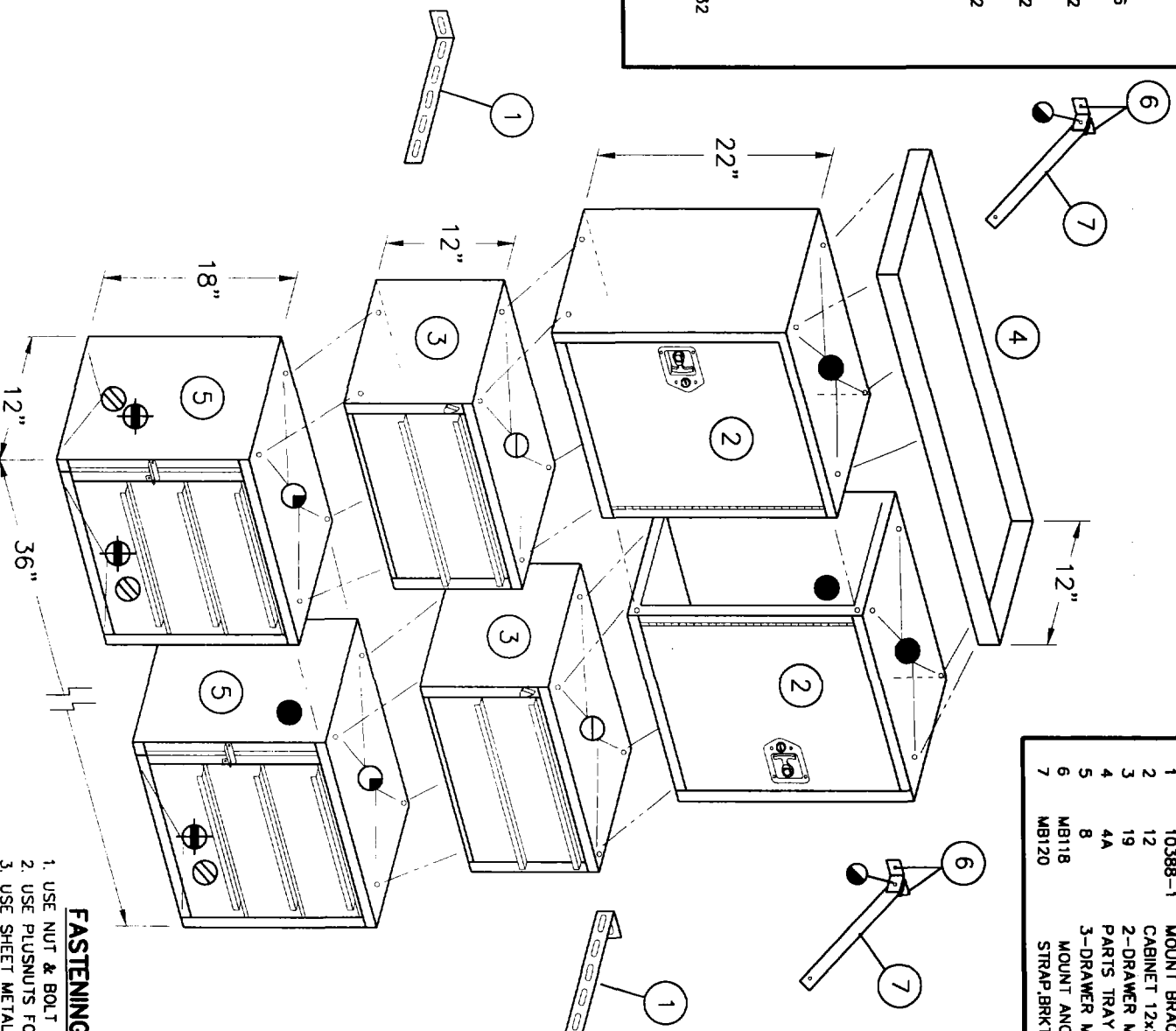
ADRIAN STEEL CO.
906 JAMES STREET
ADRIAN, MI 49221
517/265-6194

MD605 DWR/CAB MOD

DWG. BY	ECN#	DATE	CHK'D. BY	PACKAGE #	ISS.
BTS	8329	8/23/05	RJ	MD 605	B
PACKAGE WEIGHT-	169.79 #			HORIZONTAL & VERTICAL	
				HCG=18.00	VCG=28.00
ITEM	PART NO.	DESCRIPTION	QTY.		

1	10388-1	MOUNT BRACKET W/O FAS	2
2	12	CABINET 12x22x18	2
3	19	2-DRAWER MEDIUM	2
4	4A	PARTS TRAY (2x12x36)	1
5	8	3-DRAWER MEDIUM	2
6	MB118	MOUNT ANGLE 1-1/2" / GALV	4
7	MB120	STRAP BRKT.13-1/2" / GALV	2

SYM.	FASTENERS	QTY	DRILL
⊖	ASSEMBLY FASTENERS		
⊖	{ #14 x 3/4 THP. SCW.	(12)	} 3/16
⊖	{ 1/4 EXT. TOOTH L'WASHER	(12)	} }
●	{ 1/4-20 x 1/2" THP.SCW.	(26)	} 9/32
●	{ 1/4-20 HX. FLANGE NUT	(26)	} }
●	{ 1/4-20 x 3/4" HX.HD.SCW.	(2)	} 9/32
●	{ 1/4-20 HX. FLANGE NUT	(4)	} }
●	{ 1/4-20 x 3/8" THP.SCW.	(8)	} 9/32
●	{ 1/4 EXT. TOOTH L'WASHER	(8)	} }
	INSTALLATION FASTENERS		
⊖	{ 1/4-20 PLUSNUT "PB"	(2)	} }
⊖	{ 1/4-20 x 1" HH.SCW.FT	(2)	} 3/8
⊖	{ 1/4 PLN WASH	(2)	} }
⊖	{ 1/4 SPLIT RING L'WASHER	(2)	} }
⊖	{ 5/16-18 PLUSNUT "PB"	(3)	} }
⊖	{ 5/16-18 x 1-1/2" HH.SCW.FT	(3)	} 1/2
⊖	{ 5/16 PLN WASH	(3)	} }
⊖	{ 5/16 SPLIT RING L'WASHER	(3)	} }
⊖	{ 5/16 PLN. WASHER	(6)	} }
⊖	{ 5/16-18 HX.STOP NUT	(3)	} }
⊖	{ 5/16-18 x 1-1/2" HH.SCW.FT	(3)	} 11/32
⊖	{ 1/2 PLN. WASHER	(3)	} }
	22200 PLUSNUT TOOL N/C	(1)	



FASTENING PROCEDURES

1. USE NUT & BOLT THRU WHEREVER POSSIBLE.
2. USE PLUSNUTS FOR BLIND FASTENING.
3. USE SHEET METAL SCREWS IN SHEAR ONLY.

CAUTION:
DRILL THRU FLOOR WITH CARE
WATCH FOR GAS TANK, CONTROL
LINES, & ELECTRICAL WIRING.

A-MD605