

FASTENER GROUPS LISTED BELOW ARE USED FOR ASSEMBLY AND INSTALLATION. **SOME ASSEMBLY DRILLING IS REQUIRED.** PARTITION INSTRUCTIONS & FASTENERS ARE WITH THAT UNIT. USE KD UNIT DRAWINGS TO IDENTIFY THEIR SEPARATE PARTS. CUSTOMER SPECIFIED SHELF DIMENSIONS ARE SHOWN HERE.

SYM.	FASTENERS	QTY	DRILL
●	ASSEMBLY FASTENERS { 1/4-20 x 1/2" THP.SCW. (26) } { 1/4-20 HX. FLANGE NUT (26) }		9/32
●	INSTALLATION FASTENERS { 1/4-20 PLUSNUT "PB" (6) } { 1/4-20 x 1" HH.SCW.FT (6) } { 1/4 PLN WASH (6) } { 1/4 SPLIT RING L'WASHER (6) }		13/32
⊕	{ 5/16-18 PLUSNUT "PB" (4) } { 5/16-18 x 1-1/2" HH.SCW. (4) } { 5/16 PLN WASH L'WASHER (4) }		1/2"

**ADRIAN STEEL CO.**  
 906 JAMES STREET  
 ADRIAN, MI 49221  
 517/265-6194

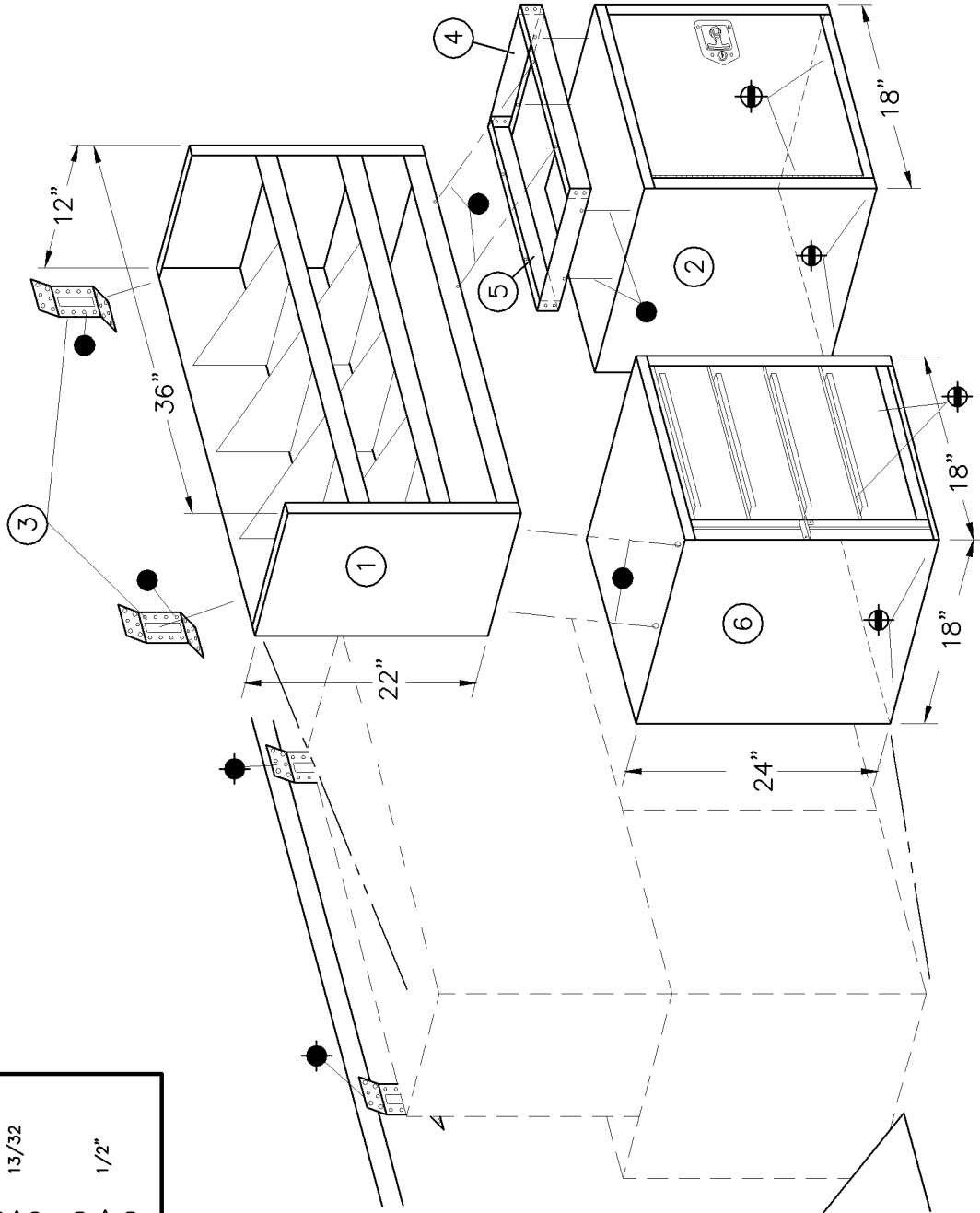
DWR/CAB/RACK MOD

DWG BY: JLC  
 ECN#: 6071  
 DATE: 6/8/02  
 CHK BY: S/L MD502  
 REF: 10250  
 PACKAGE WEIGHT: 141.47#  
 HCG: 18 VCG: 11

PACKAGE # ISS. A  
 REF: 10250  
 HCG: 18 VCG: 11

ITEM	PART NO.	DESCRIPTION	QTY.
1	18	SHELF RACK / WELDED CABINET	1
2	1	CABINET	1
3	MB111	MOUNTING BRKT/GALV FSV	2
4	VM12	VERTICAL MEMBER 12"	2
5	FA18	FLOOR ANGLE 18"	2
6	2	4-DRAWER MEDIUM	1

REMOVE SHIPPING BRACE FROM THE #18 BEFORE ATTACHING IT TO THE MODULE.



**CAUTION:**  
 DRILL THRU FLOOR WITH CARE  
 WATCH FOR GAS TANK, CONTROL  
 LINES, & ELECTRICAL WIRING.